

MITSUBISHI SERVO PARAMETER SETTING VALUE

MODEL		Speed reduction ratio	1: 90 ☐	1: 120 ☐
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NO		HOME RET PARM	SETTING VALUE	NO		BASIC SPECIF PARM	SETTING VALUE
1	1002	Axison	4	1	2025	G28rap	1/90: 8000 1/120: 6000
2	1013	Axname	A / B	2	2026	G28crp	1/90: 400 1/120: 300
3	1014	Incax		3	2027	G28sft	
4	1015	cunit	10	4	2029	grspc	1/90: 4 1/120: 3
5	1016	iout	0	5	2028	grmask	0
6	1017	rot	1	6	2030	dir(-)	0
7	1018	ccw	1/90: 1 1/120: 0	7	2031	noref	0
8	1064	svof	0	8		z-pulse	0
9	1019	dia	0	9	2032	nochk	0
10	1070	axoff	0				
11	1061	intabs	0				

NO		AXIS SPECIF PARM	SETTING VALUE	NO		AXIS DPECIF PARM	SETTING VALUE
1	2001	rapid	1/90: 8000 1/120: 6000	11	2011	G0back	
2	2002	clamp	1/90: 4000 1/120: 3000	12	2012	G1back	
3	2003	Smgst	11	13	2013	OT-	1
4	2004	G0tL	80	14	2014	OT+	1
5	2005	G0t1	80	15	2015	t1m1	0
6	2006	G0t2	1	16	2017	Tap-g	15
7	2007	G1TL	20	17	2068	G0fwdg	70
8	2008	G1T1	20	18	2010	Fwd-g	70
9	2009	G1T2	0	19	2024	Synerr	1
10		OTtm	10	20		tlil	0
				21		tlil+	0